

# Santos Kumar Jena

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#### - OBJECTIVE -

I Want to be a successful engineer having sincerity, diligence, self-motivation and responsibility with a good personality-can solve problems and can adapt to critical situations and sharp decision making capability. At the same time learn new things surviving for company benefits and my benefits also.

#### — EXPERIENCE —

# • ASK GYPSUM FACTORY, YANBU ,SAUDI ARABIA

Machine operator

- Ask cement board factory is large and leading manufacturer of cement boards .
- I am experienced and operated on packing machine , autoclave clause, separation machine.
- Work place keeping neet clean and sustainable inviroment with 5s & 3c
- Parameter settings to run conveyer speed and and packing well and right quantity
- And trained safety guidelines and following rules with strictly
- And fullfillnes of production target .
- And make correction of minor issues of operated machine.
- And quickly learn any kind of difficulty machine operating.
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### BRITANNIA BISCUIT FACTORY, BANGLORE

#### MACHINE OPERATOR

- As a packing machine operator.
- As a food company there i maintain hygenic mathods strictly followed rules regulations
- Maintain weight parameter
- Foult package identify and remove from line
- Nit & Cleaness always followed as a 5s 3c
- Performing routine checks to ensure that the machine is in an operable state.
- Completing all relevant documentation on the packing and maintenance of the packaging machines

# Mando automotive india pvt Ltd

Team leader

- Keeping excellent relationship between Management, Engineer, Worker able to resolve daily basis any Production & Quality related problems / issues.
- Production planning, Production Efficiency analysis, OEE monitoring and Major loss monitoring
- Achieve production target.
- Manpower planning & handling and training planning.
- Different types of gauges and measuring instruments inspection & handling
- Shop floor management by housekeeping method 5S, 3C and Visual Management.
- o Process flow, Problem solving, Rejection control, Kaizen improvement, NPD Production, FMEA Implementation,
- Solving small maintenance issues and improves working area.
- Daily basis doing audit and NC point closing through counter measure.
- Rejection handling and rejection analysis and preparing countermeasure report. MES System follows up (Production, Rejection, Loss monitoring through MES System and improvement).

### Mando automotive india pvt Ltd

Cnc machine operator

- Roles & Responsibility:
- Knowledge about mechanical instruments verniercallipier, micrometer, gauge.
- Reading the blueprints parts drawing
- Able to check run out by dial gauge.
- A competent professional experience in production, inspection, documentation, 5s & 3c control, FMEA improvement.
- Basically know about NC, CNC (Lathe, bending) operating, settings, programming, troubleshooting and problem solving to avoid losses and to improve productivity. I have experienced
- Cnc basic knowledge
- Gd&t knowledge
- Programming knowledge

2019 Dec - 2022 April

2018 feb - 2019 oct

2017 - 2018

2015 - 2017

<ul> <li>Drawing reading</li> <li>Job holdings Setting,</li> <li>offset giving</li> <li>Wear offset, geometric offset,</li> <li>First setup and 2nd setup</li> <li>Manual jaws cutting and insert selection</li> </ul>	
• QUALIFICATION	
HOLY INSTITUTE OF TECHNOLOGY, BRAHMAPUR     Diploma in mechanical engineering     69%	2013
<ul> <li>JAYAPUR HIGH SCHOOL JAYAPUR</li> <li>10th</li> <li>53%</li> </ul>	2010
SKILLS	
<ul> <li>Operational Excellence Skills: Pipe fitter coarse 5'S Visual Management Kaizen Cost Reduction SMED TPM CI TURNING, PROGRAMIMG</li> </ul>	NC
DIGITAL SOFT KNOWLEDGE	
I have dia PGDCA coarse     MICROSOFT     WORDS	

EXCEL POWER POINT AUTOCAD